emi
power filter solutions

api technologies corp.
Spectrum Control
Understanding how to best filter the AC or DC power entering your system to prevent radiated or conducted EMI can be challenge enough. Finding a partner capable of developing a custom EMI filter solution that will lower your costs and reduce your time to market can seem unrealistic. API Technologies – Spectrum Control is your answer. Our comprehensive consulting, diagnostic testing and world class manufacturing will provide you an ideal solution to satisfy global EMC standards while meeting your design/project parameters.

API Technologies – Spectrum Control was founded in 1968 and quickly emerged as the leading provider of custom application-specific EMI filter solutions. Today, not only are we still the leader in designing and manufacturing products to suppress or eliminate EMI, but our company offers the industry’s most complete line of coaxial EMI components, power surface mount filters, filtered connectors, filtered arrays, power filters and EMC testing services. New products help address the mechanical, electrical and/or power requirements of your design, while still offering our customers the largest and most experienced team of EMI focused engineers in the world.

Integral to finding a solution to an EMC problem is the ability to test for compliance. We conduct a wide range of EMC and environmental tests to help us identify potential problems and recommend design solutions. Our extensive in-house test capabilities allow for a faster turnaround of your complete design solution and lower total cost.

- In-house anechoic chamber and shielded room
- Baseline of device under ambient-free anechoic chamber
- NARTE certified engineering staff
- Highly accurate computer controlled instrumentation accumulates and presents data in multiple formats
- Testing for Mil standards, European emissions and immunity regulations, and FCC Part 15 (market specific detail on following pages).

"Follow the power cord" has long been a mantra for the power specialists at API Technologies – Spectrum Control. In conjunction with API’s Power and Systems Solutions division, we offer a unique ability to understand and address AC and DC power issues ranging from EMC compliance to transient suppression, low voltage cut-off, circuit breakers, redundant power configurations, power distribution and remote power system access.
Custom Application Specific Designs

Rarely does a 100% off-the-shelf power filter completely satisfy the mechanical, electrical and power requirements and constraints of a sophisticated OEM design. Yet, for many the term custom is intimidating, implying long lead times and higher costs. At API Technologies – Spectrum Control, we’re focused on providing a complete solution that takes all factors into consideration. Whether modifying an existing power filter design, working from a “clean sheet” approach, or integrating various technologies into a subassembly, the resulting custom solution will be tailored to your project’s design, logistic and budgetary requirements.

Application-Specific Options:

- EMI filtering
- Power distribution
- Transient protection
- Indicator lights
- Circuit breaker protection
- Leads or studs
- Voltage cut-off
- Agency approvals
- Reverse polarity

Your Vertically Integrated Partner

API Technologies – Spectrum Control is uniquely positioned to offer a complete resource with in-house capabilities ranging from diagnostic testing, to formulating and producing the ceramics used in many of our filters, to metalworking fabrication to facilitate your mechanical/packaging requirements. It all adds up to a quicker prototype and a more complete/cost-effective solution.

- Comprehensive in-house EMC testing
- EMI filter design and manufacture, including ceramic formulation
- Complete metal fabrication operation
  - Quick-turn prototypes
  - World class manufacturing in US, Mexico and China
  - Faster time-to-market
  - ISO9001:2000 and TS-16949 certifications

We can “clean up” your system by creating an easy to install assembly that contains all the components and filtering solutions in one compact package.
Military & Aerospace

API Technologies – Spectrum Control has a long history of partnering with leading suppliers of the defense industry. Our ability to find solutions to suppress or eliminate electromagnetic interference (EMI) allows us to provide the high reliability filters required for military and aerospace applications. API – Spectrum can design your custom filter with a unique mechanical package for those unusual or tight fitting spaces, higher performance filtering and the voltage rating you need to address all of your AC and DC power issues.

Applications

- Military aviation – countermeasures, fire control and communications systems
- Military communications shelters
- Commercial aviation – air traffic control, radar, engine control, and aircraft lighting
- Shipboard systems – radar, communications search, navigation, and guidance systems
- Hardened computers
- Missile systems – smart bombs and air to surface missiles
- Land based vehicles

MIL Specific Capabilities

No matter how challenging your mechanical or electrical problem, our team of engineers will use their years of experience in working with MIL specifications to design the ideal EMI filter to eliminate unwanted interference from the power entering your system. From a single power filter to a customized and fully integrated assembly, API Technologies – Spectrum Control has the know-how to build the right power filter solution for you.

- Voltage ratings 115-250VAC up to 800Hz and 400VDC
- High common and differential mode attenuation
- Standard designs up to 100 Amps
- Meet TEMPEST and FCC requirements
- Rugged construction satisfies MIL-STD environmental conditions
- Custom application-specific filters available
- MIL-STD-790 approved manufacturing facility
- Excellent insertion loss characteristics up to 1GHz
- Designed to meet weight constraints

Unique mechanical packages addressing specific size and space constraints
MIL Testing
One of the most considerable advantages of API Technologies – Spectrum Control is our in-house testing service and its role in helping us evaluate, design and produce products for the effective suppression of EMI. We rigorously test our designs to meet the stringent MIL standards, as well as other global EMC regulations. In addition, our facilities have been audited and qualified to MIL-I-45208 and registered to ISO 9001:2000.

In-House Environmental Testing

MIL-STD-202 Capabilities

<table>
<thead>
<tr>
<th>Group</th>
<th>Examination</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>IIA</td>
<td>Voltage Drop</td>
<td>Para 4. 6. 8 of MIL-F-15733</td>
</tr>
<tr>
<td></td>
<td>Leakage Current</td>
<td>UL 1283</td>
</tr>
<tr>
<td></td>
<td>Temperature Rise</td>
<td>Para 4. 6. 4 of MIL-F-15733</td>
</tr>
<tr>
<td></td>
<td>Terminal Strength</td>
<td>Method 211, Condition A</td>
</tr>
<tr>
<td></td>
<td>Shock</td>
<td>Method 213, Condition G</td>
</tr>
<tr>
<td>IIB</td>
<td>Vibration</td>
<td>Method 204, Condition A</td>
</tr>
<tr>
<td></td>
<td>Thermal Shock</td>
<td>Method 107, Test Condition A</td>
</tr>
<tr>
<td></td>
<td>Humidity</td>
<td>Method 107, Condition B</td>
</tr>
<tr>
<td>III</td>
<td>Life</td>
<td>Method 108, Condition D</td>
</tr>
</tbody>
</table>

MIL-STD-461 A/B/C Capabilities

<table>
<thead>
<tr>
<th>Group</th>
<th>Examination</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>CE01-07</td>
<td>Conducted Emissions</td>
<td>Power Leads, Control &amp; Signal Leads, Inverse Filter Method, Antenna Terminal, Tactical Vehicle Power Leads, Power Lead Switching Transients</td>
</tr>
<tr>
<td>CS01-09</td>
<td>Conducted Susceptibility</td>
<td>Power Leads, Two Signal Intermodulation, Undesired Signal Rejection, Cross-Modulation, Power Leads, Squelch Circuits, Structure Current</td>
</tr>
<tr>
<td>RE01, 02, 04 &amp; 05</td>
<td>Radiated Emission</td>
<td>Magnetic Field, Electric Field, Vehicles and Engine-driven Equipment</td>
</tr>
<tr>
<td>RS01, 02 &amp; 06</td>
<td>Radiated Susceptibility</td>
<td>Magnetic Field, Magnetic Induction Fields, Electromagnetic Field, Switching Pulses (Chattering Relay)</td>
</tr>
</tbody>
</table>

MIL-STD-461 D/E Capabilities

<table>
<thead>
<tr>
<th>Group</th>
<th>Examination</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>CE101 &amp; 102</td>
<td>Conducted Emissions</td>
<td>Power Leads, Intermodulation, Undesired Signal Rejection, Cross-Modulation, Structure Current, Bulk Cable Injection and Impulse Excitation, Damped Sinusoidal Transients, Cables &amp; Power Leads</td>
</tr>
<tr>
<td>CS101, 103, 104, 105, 109, 114, 115 &amp; 116</td>
<td>Conducted Susceptibility</td>
<td>Power Leads, Intermodulation, Undesired Signal Rejection, Cross-Modulation, Structure Current, Bulk Cable Injection and Impulse Excitation, Damped Sinusoidal Transients, Cables &amp; Power Leads</td>
</tr>
<tr>
<td>RE101 &amp; 102</td>
<td>Radiated Emission</td>
<td>Magnetic Field, Electric Field</td>
</tr>
<tr>
<td>RS101</td>
<td>Radiated Susceptibility</td>
<td>Magnetic Field</td>
</tr>
</tbody>
</table>
Communications

Today’s competitive communications marketplace demands system designs that incorporate methods to prevent unwanted interference from entering the system, as well as eliminate emissions that can contaminate your distributed AC & DC power. API Technologies – Spectrum Control’s power filter solutions can create an agency-approved product that will filter and condition the power to your communications infrastructure equipment. Our custom power filters will incorporate all the components and the filtering in one complete package to save you space, time and money. And as a vertically integrated supplier, API – Spectrum offers global low-cost manufacturing which allows us to produce fast prototypes and a quicker time-to-market.

Applications

- Cellular base stations
- Communications racks
- Telephone switching devices
- Traffic control systems
- IT hubs
- Data centers

Communications Capabilities

- Incorporate filtering and custom circuitry into one easy to install package
- Effective conducted filtering from 10KHz to 1GHz
- Current ratings up to 500Amps
- Maximum voltage ratings up to 400VDC and 240VAC standard
- Various capacitance values and custom voltage ratings available
- Incorporate specified circuit breakers and mounting handles
- Complex, multifunction designs available
- Customized ground plane
- Design for CISPR22/24 and EN55022/24 regulations
- RoHS Compliant
- Low cost manufacturing
EMC Testing
API Technologies – Spectrum Control’s fully equipped EMC test laboratory and NARTE certified engineering staff will test for European emission and immunity regulations, all FCC part 15 regulations as well as define all compliance issues. Our communications systems OEM partners rely on the expertise of our EMC test and design engineers to help identify the problem in your system, develop the solution and verify its compliance… many times resulting in your equipment leaving our lab as a working prototype.

Test Specifications

<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>Conducted Emissions: 450kHz to 30MHz</td>
<td>Conducted Emissions: 150kHz to 30MHz</td>
<td>Conducted Emissions: 150kHz to 108MHz</td>
</tr>
<tr>
<td>100A, 60Hz, Single and Three phase, 120/208/400/480vac</td>
<td>100A, 60Hz, Single and Three phase, 120/208/400/480vac</td>
<td>50A, 0-60Vdc, Class 1/2/3/4/5</td>
</tr>
<tr>
<td>Radiated Emissions: 30MHz to 1000MHz (1 to 18GHz as required)</td>
<td>Radiated Emissions: 30MHz to 1000MHz (1 to 18GHz as required)</td>
<td>Radiated Emissions: 150kHz to 30MHz (E-Field) and 30MHz to 1000MHz (Plane Wave)</td>
</tr>
<tr>
<td>3 and 5 Meter Semi-Anechoic Chamber, Class A/B, No open field test site capability</td>
<td>3 and 5 Meter Semi-Anechoic Chamber, Class A/B, No open field test site capability</td>
<td>1 Meter distance in Semi-Anechoic Chamber, Class 1/2/3/4/5</td>
</tr>
</tbody>
</table>
Medical

Our many years of experience in providing EMI/RFI solutions has given us the know-how to design products to meet the specific constraints and requirements of the medical industry. Much of the medical equipment used today requires complete suppression of any and all EMI, as well as low-leakage non-magnetic properties to prevent negatively affecting surrounding equipment. At vertically integrated API Technologies – Spectrum Control, we will design and build a high reliability, high performance custom power filter to meet your system and all EN requirements.

Applications

- X-ray equipment
- MRI and CAT scan machines
- Portable dialysis machines
- Laboratory equipment
- Heart defibrillators

Medical Capabilities

- Vertically integrated solutions
- Accommodate non-magnetic requirements
- High performance/high-reliability
- Low leakage
- Effective conducted filtering from 10KHz to 1GHz
- Current ratings up to 10Amps
- Maximum voltage ratings of 400VDC and 240VAC standard, custom voltages available
- Meet EN 55011, EN 55022, and IEC/EN60601-1-2 requirements
- RoHS Compliant

Shielding Filters

- Provides MRI/RF shielding solutions for medical, commercial and government applications
- Offers 100 dB insertion loss per MIL-STD 220 from 14KHz to 10GHz
- Options available with or without discharge lights
- Custom configurations are available

Vertically integrated solutions include packaging, circular connectors and filter plates.
EMC Testing

- EN 55011
- EN 55022

Our EMC NARTE Engineers can perform pre-scans and provide assistance with troubleshooting if your product is found to be non-compliant as well as perform EN 55011, EN 55022 and IEC 1000-4-x requirements below:

Test Specifications

<table>
<thead>
<tr>
<th>Group</th>
<th>Examination</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>1000-4-1</td>
<td>General Immunity Testing Guidelines</td>
<td>—</td>
</tr>
<tr>
<td>1000-4-2</td>
<td>Electrostatic Discharge, ESD</td>
<td>Level 1,2,3,4 - 16kV air discharge 8kV contact discharge</td>
</tr>
<tr>
<td>1000-4-3</td>
<td>Radiated RF Immunity, RFI</td>
<td>Level 1,2,3, - 10V per meter @ 3 meters, 20-1000MHz, 1kHz 80% AM</td>
</tr>
<tr>
<td>1000-4-4</td>
<td>Electrical Fast Transient Burst, EFT</td>
<td>Level 1,2,3,4 - 4kV peak</td>
</tr>
<tr>
<td>1000-4-5</td>
<td>Surge</td>
<td>Level 1,2,3,4 - 6kV 1.2x50usec pulse and 6kV 10x700usec pulse</td>
</tr>
<tr>
<td>1000-4-6</td>
<td>Conducted RF</td>
<td>Level 1,2,3, - 20V, 150kHz-80MHz, 1kHz 80% AM</td>
</tr>
<tr>
<td>1000-4-7</td>
<td>Guide to AC Line Harmonics Measurements</td>
<td>—</td>
</tr>
<tr>
<td>1000-4-8</td>
<td>Power Frequency Magnetic Field</td>
<td>Level 1,2,3,4,5 - 300A/m for DUTs less than 36° 100A/m for DUTs over 36°</td>
</tr>
<tr>
<td>1000-4-9</td>
<td>Pulsed Magnetic Field</td>
<td>Undetermined</td>
</tr>
<tr>
<td>1000-4-10</td>
<td>Damped Oscillatory Magnetic Field</td>
<td>—</td>
</tr>
<tr>
<td>1000-4-11</td>
<td>Voltage Dips, Short Interruptions, and Voltage Variations</td>
<td>—</td>
</tr>
</tbody>
</table>
Industrial

At API Technologies – Spectrum Control, we do it all from package design and metalworking to EMI filtering to EMC testing which means a lower cost for you. Our engineers will design and build a custom power filter that will satisfy global EMC regulations, improve speed-to-market times, overcome space constraints and withstand harsh environmental conditions. Our plug-and-play designs cover a range of industrial and instrumentation applications that will address any of your power filtering needs with current ratings as high as 500 Amps.

Applications

- Process control equipment
- Welders
- Ultrasonic cleaners
- Ruggedized computers
- Industrial washing machines
- Vending machines
- Gaming machines
- Elevators, escalators, moving sidewalks

Industrial Capabilities

- Effective conducted filtering from 10KHz to 30MHz
- Switched & fused product options
- Current ratings up to 500 Amps
- Maximum voltage ratings of 400VDC and 240VAC standard
- Low leakage IEC inlet
- Circuit breaker protection
- Unique packaging
- Ruggedized construction to withstand harsh conditions
- Design flexibility to meet demanding environmental & performance requirements
- Agency approval available
- Compact, space saving size

Testing

- FCC Part 15 Emissions
- CISPR 11, 14, 22 Emissions
- CISPR 25 Emissions
- IEC 1000-4-x Immunity
## Request for Quote/Custom Design Form

Company name ________________________________  
Name/Title ____________________________________  
Address ______________________________________  
City __________________________________________  
State _________________________________________  
Zip ___________________________________________  
Phone ( ) __________ Fax ( ) ____________  
Target price ____________________________  
Anticipated yearly usage __________________________  
Life of program ____________________________  

Customer Time Line (fill in dates):  
Quotation ____________________________________  
Prototype ____________________________________  
First Article __________________________________  
Production Start Up ____________________________  

Product Offering Suggested for this Application:  
(Check appropriate response)  
Custom Assembly (Multi-Section Filter) _________  
Power Entry Filter _____________________________  
High Current Single/Dual Line Filter _____________  

### Physical Parameters

**Mechanical Requirements - Maximum Dimensions:**  
Length (inches) _______ Height (inches) _______  
Width (inches) __________  
Please include drawing or sketch, if available.

### Electrical Parameters

**Electrical Terminations:**  

<table>
<thead>
<tr>
<th>Electrical Terminations</th>
<th>LINE SIDE</th>
<th>LOAD SIDE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connector</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Studs</td>
<td></td>
<td></td>
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<tr>
<td>Pigtails Leads</td>
<td></td>
<td></td>
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<tr>
<td>Connector</td>
<td></td>
<td></td>
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<tr>
<td>Terminal</td>
<td></td>
<td></td>
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<tr>
<td>Block</td>
<td></td>
<td></td>
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<tr>
<td>Other</td>
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</tbody>
</table>

**Outlet/Inlet Type:**  
- Duplex __________  
- Single __________  

**IEC Vendor P/N Other:**

**AC Requirements:**  
- 120VAC __________  
- 250VAC __________  

**Frequency (Hz):**  
- 50 __________  
- 400 __________  
- 60 __________  
- Other __________

**Current (Amps):**  
- Current/phase (Amps): __________
  - Single __________
  - Three __________
    - Delta (3 wires) __________
    - Wye (4 wires) __________
  - Other __________

**Leakage Current:**  
- __________ mA (max.)

**DC Requirements:**  
- Voltage: __________
- Current (Amps): __________

**Insertion Loss Requirements:**  
- Common mode (load) (no load) __________
- Differential mode (no load) __________

### Accessories

**Surge Suppression:**  
- No __________  
- Yes _________  
- Define __________

**Circuit Breaker:**  
- Yes __________  
- No __________
- Current Rating __________
- Voltage Rating __________
- Vendor __________  
- P/N __________

**Switches:**  
- Lighted __________  
- Non-lighted __________
- Remote __________  
- None __________

**Agency Approvals:**  
- UL __________  
- CE __________  
- CSA __________  
- TUV __________  
- Other __________
About API Technologies

API Technologies Corp. is a trusted provider of RF/microwave, microelectronics, and security solutions for critical and high-reliability applications. The company designs, develops and manufactures electronic components, modules, systems and products for technically demanding defense, commercial/industrial and aerospace applications. API Technologies’ customers include many leading Fortune 500 companies, as well as a majority of NATO governments. While API was founded in 1981, our heritage brands have served the demanding, hi-rel marketplace for more than 60 years. API Technologies trades on the NASDAQ under the symbol ATNY.

Power & Systems Solutions

Sensors Solutions

RF/Microwave & Microelectronics

Electromagnetic Integrated Solutions

Electronics Manufacturing Services

Secure Systems & Information Assurance

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